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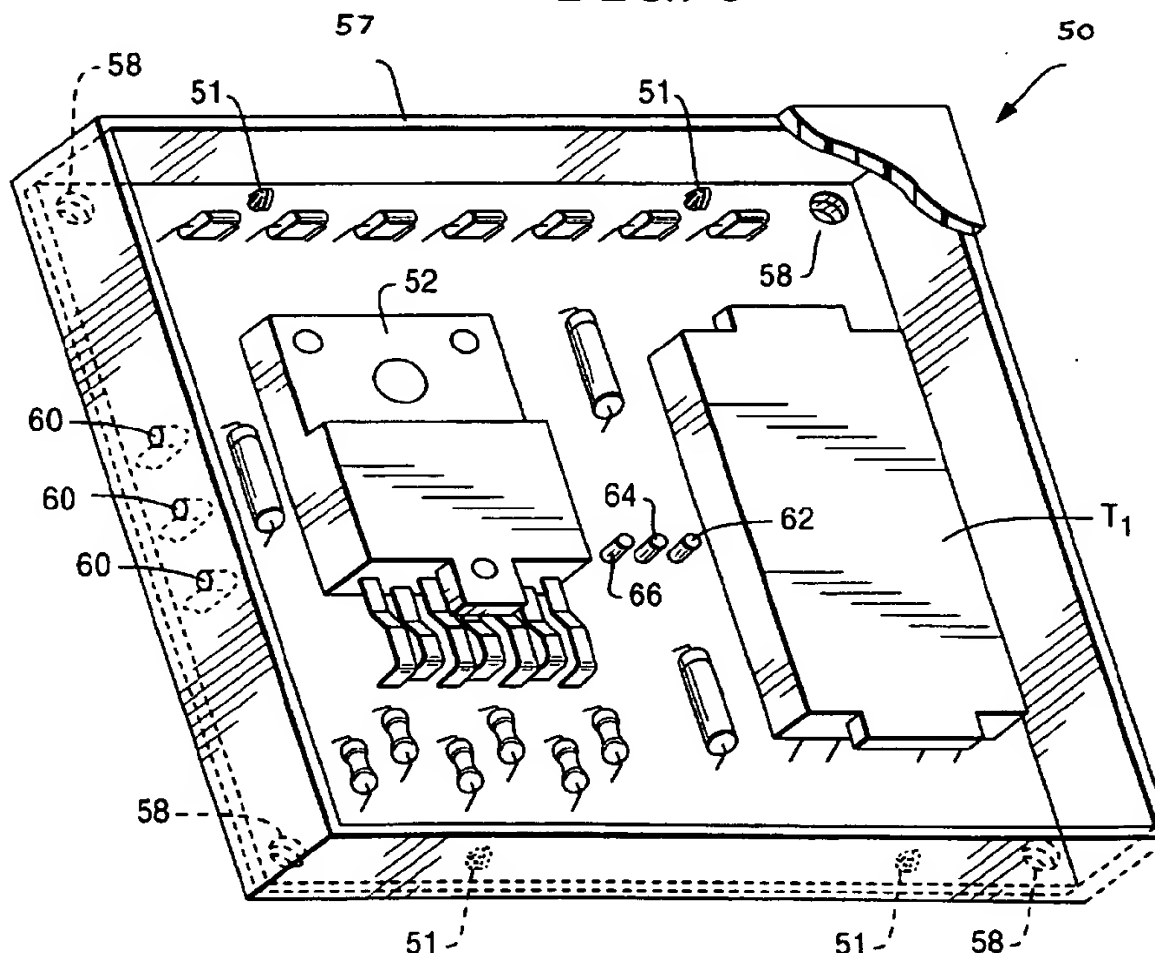
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(54) Power supply outlet

(57) The invention provides for an AC-DC voltage conversion integrated circuit arrangement that integrates all control and protection circuits (52), as well as power transistors, into a single module (50). Passive components, such as the transformer (11) and capacitors (61-66), can comprise relatively very small compo-

nents, as the switching frequency is in the KHz or MHz range and the arrangement includes one or more integrated switched mode power supply ICs (52) and can be provided in a wall outlet which allows for the provision of one of a plurality of DC voltages therefrom.

FIG. 6



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Description

The present invention relates to a power supply outlet.

In many electronic appliances and devices (e.g. electronic clocks, radios, CD players, computers, video games, etc.), the bulkiest part or component is the power supply arrangement which, traditionally, requires a large and heavy isolation transformer and, sometimes, a heat sink and a cooling fan. The power supply arrangement serves to convert the AC voltage from the mains outlet to a DC voltage that can be used by the system. For some systems that do not have a built-in power supply arrangement (e.g. portable computers), an external AC-to-DC adapter is needed to operate the systems from a mains outlet.

The reason for providing AC voltages by way of typical power outlets, such as a wall outlet, is that the only cost-effective way to convert an AC voltage to a DC voltage is by means of a linear power supply. Fig. 1 shows the basic block diagram of a linear power supply 20. An isolation transformer 22 serves two purposes. First it isolates the mains output from the system input in order to meet particular safety regulations. Second, it reduces the input voltage from a higher voltage (e.g. 110V) to a lower voltage (e.g. 5V). The reduced AC voltage is then rectified and filtered by rectifiers and filters 24 into a DC voltage. A series-pass element 26 regulates the output DC voltage by monitoring the loading at an output 28 by feedback and control means 29. A disadvantage of the linear power supply is that, due to the low AC input frequency (e.g. in the region of 60Hz), both the isolation transformer and the filter capacitors have to be relatively large. Furthermore, the power conversion efficiency of a linear power supply is only about 40 to 50%. It is also impractical to attempt to fit a linear power supply into a space which corresponds to the size of an AC mains wall outlet arrangement. Thus, due to the large size requirements, conversion from AC-to-DC voltages is typically done inside or within the device or system that requires the DC supply voltage.

The progress of power semiconductor technology in recent years has made a new type of power supply potentially economically viable. Fig. 2 shows a block diagram of a so-called "switched mode power supply" (SMPS) or "Class D" power supply 30. In an SMPS, an AC input 32 is rectified and filtered by rectifiers and filters 34 into a DC voltage without passing through an isolation transformer. A switching element 36 (usually one or more power transistors) will chop the DC voltage into a very high frequency AC voltage (up to several hundred KHz). This high frequency AC voltage is then fed to an isolation transformer 38 before being rectified and filtered again at rectifier and filters 40 to provide the output 42 of the power supply. Since the transformer and the output filter only have to deal with a very high frequency AC voltage, the size of the transformer and the filter capacitors can be relatively small. In addition, since the switch element usually dissipates very little power, the efficiency of an SMPS is usually about 70 to 80%.

However, the advent of SMPS has disadvantageously only resulted in reducing the size, weight, and cost of power supply arrangements provided inside, or within, the device requiring the DC supply voltage.

The present invention seeks to provide a power supply outlet exhibiting advantages over known power supply outlets.

In accordance with one aspect of the present invention, there is provided for an electrical power supply wall outlet device comprising at least one connector and characterised by means for converting an AC voltage to a DC voltage and means for providing said DC voltage to said at least one connector.

In accordance with another aspect of the present invention, there is provided a method of supplying at least one DC voltage by way of a wall outlet for receiving an AC voltage and characterised by the step of converting said AC voltage to a DC voltage within said outlet so as to provide said DC voltage from said wall outlet.

The present invention is advantageous in providing for an improved power supply distribution technique and system.

The present invention can also provide for an improved AC-to-DC power supply conversion arrangement which can provide an improved method for powering devices which require DC supply voltages.

Further, the present invention is particularly advantageous in providing DC voltages within an electrical outlet and which can take the form of an integrated circuit device for converting AC voltages to DC voltages.

As will be appreciated, it is a particular preferred feature of the present invention that AC-to-DC voltages can be converted by a device attached to the normally inaccessible side of a wall outlet.

An AC-DC voltage conversion integrated circuit (IC) of the present design can integrate all the control and protection circuits, as well as the power transistors, into a single module. Passive components, such as the transformer and capacitors, are very small, as the switching frequency is in the KHz or MHz range. Including one or more integrated SMPS ICs in every wall outlet allows for providing a plurality of DC voltages from such outlets.

The present invention can also provide for an electrical power supply outlet having at least one housing means having a first portion for access by a device requiring a supply voltage and a second portion for providing a supply voltage, wherein said first and second portions are coupled together, and an AC to DC voltage converter circuit coupled to the second portion.

The invention is described further hereinafter, by way of example only, with reference to the accompanying drawings in which:

Fig. 3 is a schematic illustration of a switch mode power supply;
 Fig. 4 is a block diagram of a partially integrated switched mode power supply (SMPS) integrated circuit device;
 Fig. 5 illustrates the physical structure for the partially integrated SMPS integrated circuit device of Fig.4;
 Fig. 6 illustrates the physical structure of a fully integrated SMPS;
 Fig. 7 illustrates a switch for turning off an integrated SMPS;
 Fig. 8 illustrates an integrated SMPS and switch for use as a power supply wall outlet;
 Fig. 9 illustrates a power supply wall outlet with an interconnecting electrical jack;
 Fig. 10 illustrates a wall outlet with an engaged interconnecting electrical jack;
 Fig. 11 illustrates a DC voltage selection technique using a knob;
 Figs. 12A-12B illustrate a DC voltage selection technique using different sizes and shapes of connectors and plugs;
 Fig. 13 illustrates the generation of a plurality of DC voltages from an integrated SMPS;
 Fig. 14 illustrates a technique for automatically selecting a DC voltage from a common receptacle;
 Fig. 15 illustrates a combined AC and DC wall outlet;
 Fig. 16 illustrates the internal wiring for supplying the combined outlet of Fig. 15 with both AC and DC voltages;
 Fig. 17 illustrates a side view of a combined AC/DC outlet;
 Fig. 18 illustrates a front view of a combined AC/DC outlet;
 Fig. 19 illustrates a multiplexer/selector for coupling a specified DC voltage to a receptacle;
 Fig. 20 illustrates a wall outlet with a common receptacle providing both AC and DC voltages;
 Fig. 21 illustrates an alternative wall outlet with a common receptacle for providing both AC and DC voltages; and
 Fig. 22 illustrates a plurality of plugs having different pin configurations for selecting which type of voltage (AC or DC) is provided by the receptacle of Fig. 21.

Fig. 3 shows an SMPS that can exhibit a very small form factor. The SMPS 50 comprises an SMPS integrated circuit device 52 (hereinafter SMPS IC) and a few passive components. The following design components provide a 10 KHz operation at 40 Watts. Element 54 is a full wave bridge rectifier, and preferably a Fagor silicon bridge rectifier, part number FBP04, which is available from Newark Electronics (4755 Paris Street, Denver Colorado 80239). Element 56 is a negative temperature coefficient thermistor, preferably a Keystone NTC thermistor, stock number 81F3390, also available from Newark Electronics. Transformer T1 is preferably a Magnetic Triad PC-Mount Flat Pack power transformer, stock number 46F1942 (for 5 volts DC output), also available from Newark Electronics. The remaining preferred component values for Fig. 3 are shown below in Table 1.

TABLE 1

DEVICE	VALUE
R1	5 ohms
R2	100K ohms
R3	40 K ohms
R4	60 K ohms
R5	10 K ohms
R6	1 M ohms
C1	60 uF
C2	60 uF
C3	10 uF
C4	10 uF
C5	1 uF
C6	100 uF
C7	100 uF
D1	400 V, 10A
D2	400 V, 10A
D3	400 V, 10A

Fig. 4 is a block diagram for the SMPS IC device 52 of Fig. 3. The operation of the SMPS IC device 52 is known in the art, and is further described in "Power Semiconductor Devices and Circuits", by Andre A. Jaeklin, 1992, available from Plenum Press, New York. The physical shape of such SMPS IC is shown in Fig. 5.

A key feature of the present invention is that the passive components of Fig. 3 are included within a single integrated circuit device package for high switching frequency (MHz) applications. As shown in Fig. 6, the integrated SMPS

(iSMPS) device 50 allows for inclusion of such device in a wall outlet that provides DC, or a combination of AC and/or DC, supply voltages.

Referring now in detail to Fig. 6, the iSMPS 50 comprises the design depicted in Fig. 3. The component devices illustrated in Fig. 3 are mounted on a printed circuit card which is contained within a rectangular case 57. The devices could alternatively be mounted on a multichip module substrate. There are four mounting holes 58 used to attach the case 56 to a switch housing (later shown in Figs. 7 and 8). Three connector apertures 60 are provided to accept standard AC house wiring, such as 12-2 or 14-2 AWG wires. These connector apertures 60 are similar in function to those found in standard AC outlets, where the AC wires (after having had the insulation removed from the end thereof) are press-inserted therein, and locked into place. A quick release element (not shown) allows for removal of the AC wires for maintenance or other purposes. Three conductive posts 62, 64, and 66, centrally located on the printed circuit board and passing through the bottom surface of case 56, are provided for electrical connection to the switch illustrated with reference Fig. 8.

The above embodiments, techniques and arrangements allow for the design and implementation of DC-only or combined selective AC/DC wall outlets which can be the same size as currently available AC outlets. However, several differences are exhibited with the DC outlets with regard to the AC outlets. First of all, the AC outlets do not consume any power. The iSMPS IC will dissipate power even when the output is not loaded. It is desirable therefore to turn off the iSMPS when nothing is inserted in the wall outlet or socket. A particularly effective and simple way is to have an on/off switch associated with the outlet. A user can then turn off the iSMPS when power is not required from the outlets. A further feature is that the outlets can automatically turn off when not used. A particularly preferred way to eliminate power dissipation is to build an on/off switch into the connection port of the outlets themselves. When someone inserts a connector into the outlet, the plug will push the switch in and turn on the iSMPS. When the plug is removed, a spring in the outlet pushes the switch back to its original position and turns off the iSMPS. A switch of this type is shown in Fig. 7, with the overall system interconnectivity to such switch shown in Fig. 8.

Referring now to Fig. 7, a microswitch 74 and springloaded actuator arm 72 are mounted to a switch housing 76 to form a switch unit 70. When the actuator arm 72 is depressed, the microswitch 74 closes, shorting the normally open switch output to ground. When the actuator arm is released, the microswitch opens to its normally open position. The normally open switch output is coupled to the iSMPS (54 of Fig. 6) via connectors 65 (DC ground) and 67 (switch output), which receives iSMPS pins 64 and 66. A plate 78 is press-fit or otherwise physically secured (via screws or posts 75) around the outer perimeter of a block 77, and provides mounting support holes 79 for attaching an iSMPS device thereto.

As shown in Fig. 8, the iSMPS device 50 is mounted to the upper surface of the switch unit 70 (using mounting support holes 58 of Fig. 6 and 79 of Fig. 7). Hollow spacers 82 are provided and are arranged to have screws passing therethrough. The screws provide mechanical attachment of the case 57 to the switch unit 70. The screws also provide an AC ground to switch unit 70 (from the AC ground wire 86 via device 54), in order to conform to various safety requirements. The other electrical connection between the iSMPS 50 and switch 70 is provided by pins 62, 64 and 66, which are the DC output, DC ground, and switch output voltages, respectively, and which plug into connectors 63, 65 and 67 of Fig. 7. The connector 63 is electrically coupled, via a copper strip (not shown) within a switch extension 81 illustrated in Fig. 7, to a conductor 88. A connector 65 is electrically coupled, via a copper strip (not shown) within the switch extension 81 of Fig. 7, to a conductor 90. Thus, the wall outlet 80 can provide DC voltages to the conductors 88 and 90.

A face plate 92 is attached to the switch 70 of the wall outlet 80 by two screws 94, as shown in Fig. 9. The preferred order for initial construction of the assembly shown in Fig. 9 is to attach the switch 70 to the stud of a wall via the switch housing mounting holes (83 of Fig. 7), in a manner similar known techniques when mounting electrical boxes to studs. The iSMPS device 50 is then mounted on top of the switch 70. The wires 84, 86 and 88, which provide AC input voltages, are then connected to the iSMPS 50. After drywalling, or other exterior surfacing for the wall has been completed, the face plate 92 is attached to switch 70. Alternatively, the entire wall outlet 80 can be pre-assembled into a single mounting box, and this box can be then mechanically attached to a support structure (such as a stud), and electrically attached to an AC supply voltage.

In operation, an electrical jack 96 is inserted into the wall outlet 80 through the face plate 92. The jack 96 has two indented regions 98 and 100. When the jack is fully engaged into the switch, the conductors 88 and 90 are received, and preferably lock, into respective indented regions 100 and 98 of the jack 96. This locking provides for both a mechanical support, to hold the jack in the outlet, and an electrical connection between the conductors 88/90 and the jack 96. Also, upon insertion, the tip 102 of the jack 96 will depress the switch actuator 72. The switch output signal on the conductor 66 will short to ground, indicating that DC supply voltages should be supplied via the connecting posts 62 and 64 to the conductors 88 and 90. A jack when fully engaged in a wall outlet is shown in Fig. 10.

Another problem that arises with a mere DC outlet is the DC output voltage level. Different devices may require different voltage levels, and using a wrong voltage level may damage the device(s) and create safety hazards. The invention, according to one embodiment can overcome such a problem by including an adjustable output, as shown

in Fig. 11. By turning a rotary control knob 110, a user can choose the voltage level within the output range. In the iSMPS, the output voltage is regulated by comparing the output voltage with a reference voltage. Therefore, by changing the reference voltage (through turning the knob 110), the output voltage level provided at the connector 112 can be readily adjusted.

Although an adjustable outlet can give users the freedom of choosing the voltage level required, in many cases a user may either forget to adjust the outlet or simply will not know the correct voltage level for the device(s) they want to use. In view of this the invention can provide DC outlets with a selection of fixed, and commonly used, standard voltage levels. To seek to ensure that users use the appropriate voltage level, the size, or shape, of the outlets can be arranged as a function of the voltage level, as shown in Figs. 12A-12B. It should be noted that a single SMPS can generate several different output voltages at the same time by having several different secondary windings in the isolation transformer. Fig. 13 shows how this can be implemented in the iSMPS. Switch 70 (Figs. 7-10) can also be modified to provide additional electrical interconnections, in a similar fashion to that as shown with reference to the pins 62,64,66, the connectors 63,65,76, and the conductors 88,90 to accommodate the additional voltages.

Alternatively, the same concept of having a built-in switch in the port of the outlets can be applied. However, instead of having an on/off switch, there can be provided an incremental multi-position switch, or linear switch, which basically comprises a variable resistor whose resistance depends on how far it has been pushed in. Plugs with different lengths for different voltage levels can be advantageously employed. As shown in Fig. 14, a 6V plug pushes the switch further into the outlets than the 3V plug. As a result, the resistance of the switch sets the output voltage to 6V. By doing so, the output voltage of the outlet can be set automatically by the device without manual adjustment. The wall outlet of Fig. 8 can be modified by replacing the on-off micro-switch 72 with such a linear switch. The output resistance presented on the switch output pin 66 now represents the desired DC voltage. This output resistance is used in a voltage divider, using standard techniques known in the art, to divide down, or reduce, a maximum possible DC voltage to the desired value.

In some instances, it will prove advantageous to be able to obtain both AC and DC output voltages from the same wall outlet unit. To accommodate this, the AC outlets can be combined with the DC outlets. Fig. 15 shows a unit with two AC outlets and four DC outlets. Each DC outlet provides a different voltage level, using the voltage selection techniques previously described. Alternatively, the previously described linear switch (Fig. 14) or adjustment knob (Fig. 11) can be provided in relation to the DC outlets. For the adjustment knob(s), each of the four outlets can be adjusted independently but four iSMPS devices, or a device to disable other ports when one port is in use (as further described below) are required. The iSMPS input AC voltage is provided directly to the AC plugs, as in Fig. 16.

Fig. 17 illustrates the mechanical structure for such a combined AC/DC voltage supply source, and further exemplifies the flexibility of this modular approach. The upper portion of the outlet 120 comprises a traditional AC outlet 114, having a mounting structure 118. The lower portion 116 provides the DC voltages for the upper portion (i.e. the 3 volt and 6 volt) of the outlet shown in Fig. 15. Fig. 18 shows a front view of wall outlet 120. The lower portion 116 has a cover plate 117 similar to element 92 of Figs. 9 and 10. A similar device to that shown in Figs. 17 and 18 is used to provide the AC and DC voltages for the lower portion (i.e. the 9 volt and 12 volt) of the outlet shown in Fig. 15.

Continuing with Fig. 17, a DC wall outlet 116 has been modified from that shown at 80 in Fig. 8 to include AC connector pins 122 on the upper surface of the iSMPS device 124. These AC connector pins plug into receptacles 126 on the lower surface of AC outlet 114, in order to directly supply AC voltage to such AC outlet. The device 116 is mechanically attached to AC outlet 114 by one or more screws 128.

Fig. 19 shows how to disable all but one port when a single iSMPS device is used with a plurality of DC outlets. The iSMPS device provides four DC output voltages, using techniques as previously described with respect to Fig. 13. These DC voltages are coupled to a multiplexer or cross-bar 122. The multiplexer selectively couples one of the input voltages (3, 6, 9 and 12 volts) to its output terminal 124, based upon the select values SEL0-SEL3. These select values are either +5 volts or ground, depending on whether a jack is plugged into a respective input terminal. If more than one jack is plugged in (i.e. its select line tied to ground), the multiplexer provides the highest voltage requested. A truth table for the multiplexer 122 is shown below in Table 2.

TABLE 2

SEL0	SEL1	SEL2	SEL3		3V	6V	9V	12V
0	0	0	0		NO	NO	NO	YES
0	0	0	1		NO	NO	YES	NO
0	0	1	0		NO	NO	NO	YES
0	0	1	1		NO	YES	NO	NO
0	1	0	0		NO	NO	NO	YES

Continuation of the Table on the next page

TABLE 2 (continued)

SEL0	SEL1	SEL2	SEL3		3V	6V	9V	12V
0	1	0	1		NO	NO	YES	NO
0	1	1	0		NO	NO	NO	YES
0	1	1	1		YES	NO	NO	NO
1	0	0	0		NO	NO	NO	YES
1	0	0	1		NO	NO	YES	NO
1	0	1	0		NO	NO	NO	YES
1	0	1	1		NO	YES	NO	NO
1	1	0	0		NO	NO	NO	YES
1	1	0	1		NO	NO	YES	NO
1	1	1	0		NO	NO	NO	YES
1	1	1	1		NO	NO	NO	NO

Select line 0 (SEL0) corresponds to the 3 volt plug. Select line 1 corresponds to the 6 volt plug, Select Line 2 (SEL2) corresponds to the 9 volt plug, and Select Line 3 (SEL3) corresponds to the 12 volt plug. A logical ZERO (0 volts) means a jack is plugged into the respective plug, whereas a logical ONE (+5 volts) means no jack is plugged into the respective plug. A 'yes' in the output column means the corresponding multiplexer/selector's input voltage is coupled to the output 124.

It is also possible that users may want to use the same port for either AC or DC output. A simple solution is to have a switch which can choose between AC and DC output and a knob to adjust the voltage level if DC is chosen, as shown in Fig. 20. However, a safer and more elegant solution is to use a slightly different plug for DC applications. As shown in Fig. 21, each outlet has three slots instead of two. A default setting for the outlet is that an AC output is provided. When a DC plug with an extra leg is plugged into the outlet, as shown in Fig. 22, the extra leg will turn on the SMPS and switch the outlet to the DC mode. The length of the leg determines the DC output voltage level automatically, as previously described. If an AC plug having a third ground leg needs to be accommodated, then a fourth slot is added to the outlet of Fig. 21. This fourth slot would receive the extra DC leg just described.

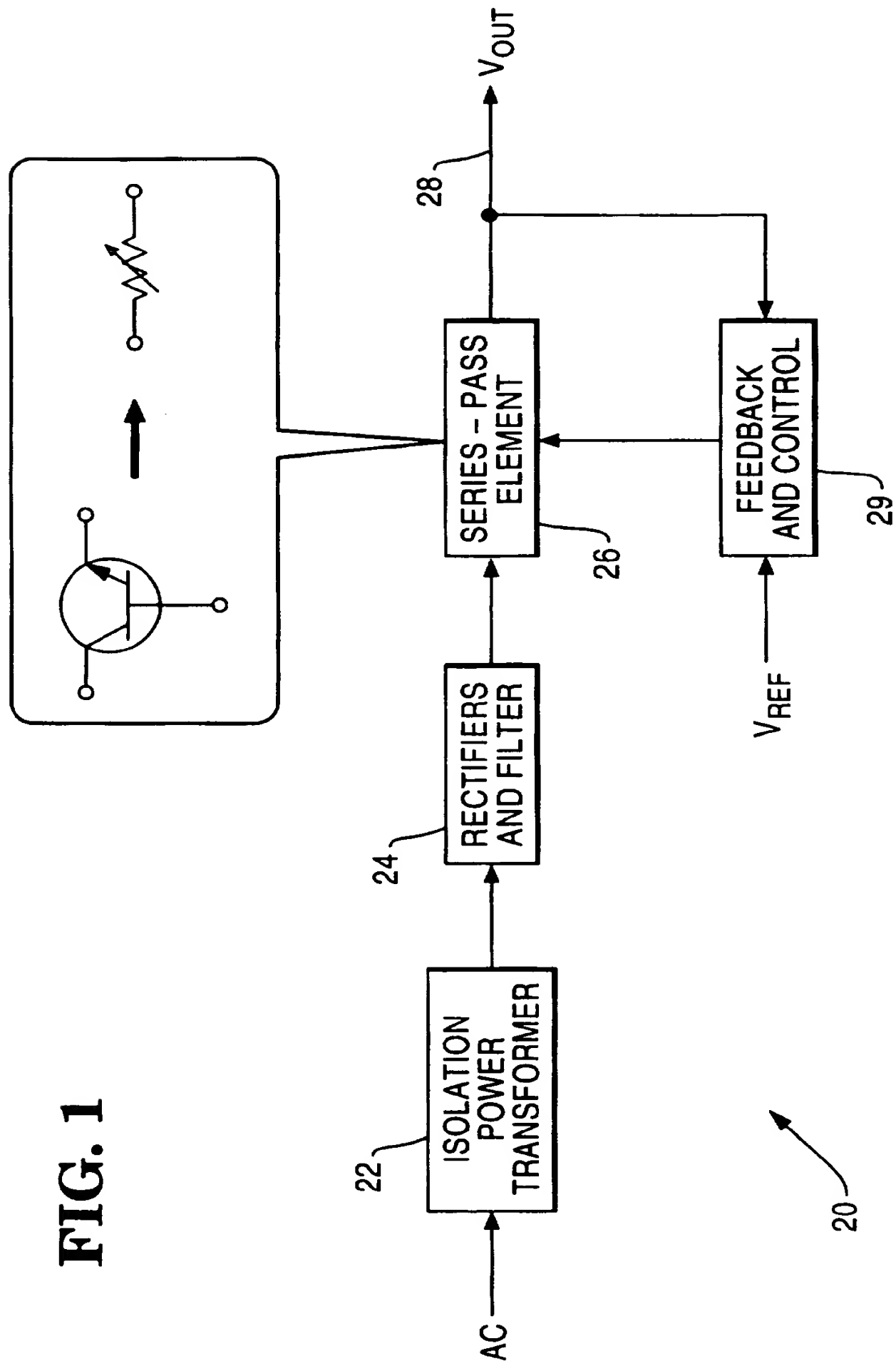
While embodiments of the invention have been illustrated and described above, it is to be understood that the invention is not restricted to the detail of the foregoing embodiments.

Claims

1. An electrical power supply wall outlet device (50) comprising at least one connector (62,64,66) and characterised by means (52,54) for converting an AC voltage to a DC voltage and means for providing said DC voltage to said at least one connector (62,64,66).
2. A device as claimed in Claim 1, including means (110,122) for providing a plurality of DC voltages and for selecting a particular one of said plurality of DC voltages for said at least one connector (62,64,66).
3. A device as claimed in Claim 2, wherein said means for selecting a particular one of said plurality of DC voltages is arranged to comprise means for receiving an insert member insertable to assist with connection to said at least one connector (62,64,66).
4. A device as claimed in Claim 3, wherein said insert member, when inserted in said wall outlet, serves to actuate a variable resistor.
5. A device as claimed in any one of the Claims 1 to 4, and including enabling means for controlling operation of said means for converting said AC voltage to said DC voltage.
6. A device as claimed in Claim 5, wherein said enabling means comprises switch means arranged to be operated by insertion of an insert member (96) into said device to assist with the connection to said connector.
7. A device as claimed in any one of the preceding claims, and further comprising at least one AC connector for providing an AC voltage output.

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8. A device as claimed in Claim 7, further comprising selection means for selectively coupling either said AC voltage or said DC voltage to said at least one connector (62,64,66).
- 5 9. A device as claimed in Claim 8, wherein said selection means is arranged to be operated by insert means associated with an electrical connector to be received by said outlet.
10. A device as claimed in any one of the preceding claims, wherein said means for converting said AC voltage comprises a single module.
- 10 11. A device as claimed in Claim 10, wherein said module integrates all control and protection circuits and power transistors and includes a plurality of integrated switched mode power supply devices for providing at least one of a plurality of DC voltages.
- 15 12. A method of supplying at least one DC voltage by way of a wall outlet for receiving an AC voltage and characterised by the step of converting said AC voltage to a DC voltage within said outlet so as to provide said DC voltage from said wall outlet.
- 20 13. A method as claimed in Claim 12, wherein said AC voltage is converted by way of a single module comprising an integrated circuit device.

PRIOR ART

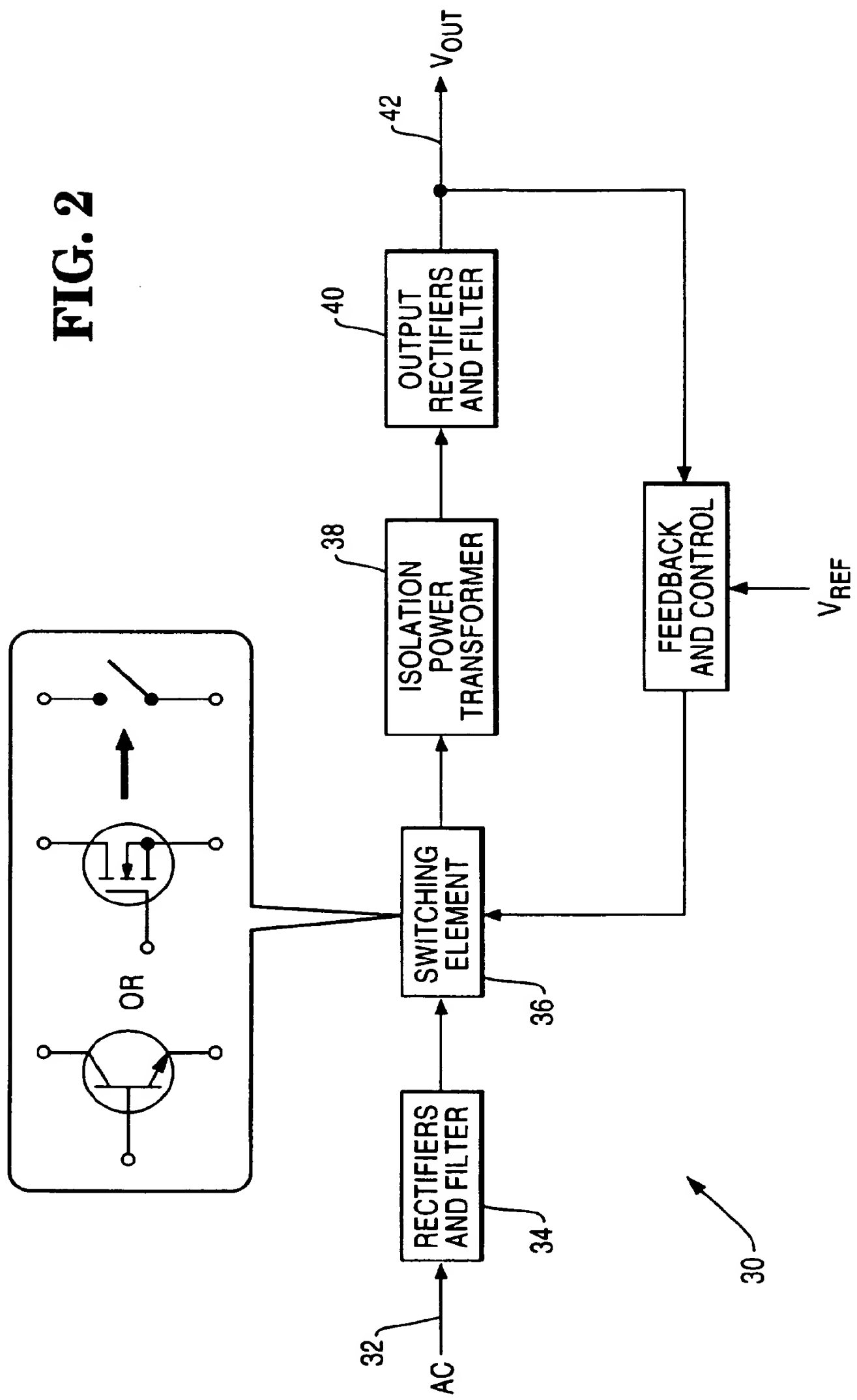
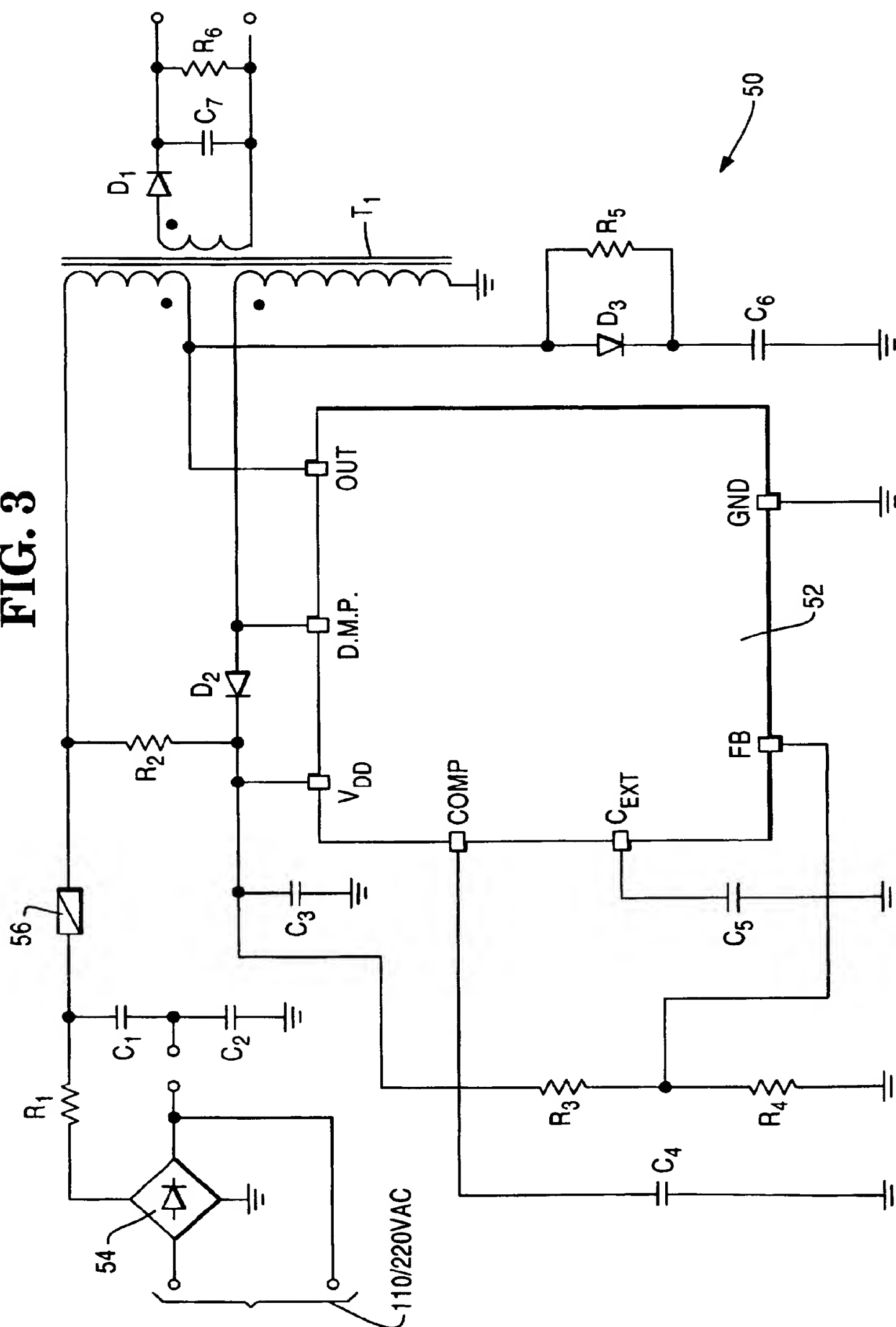
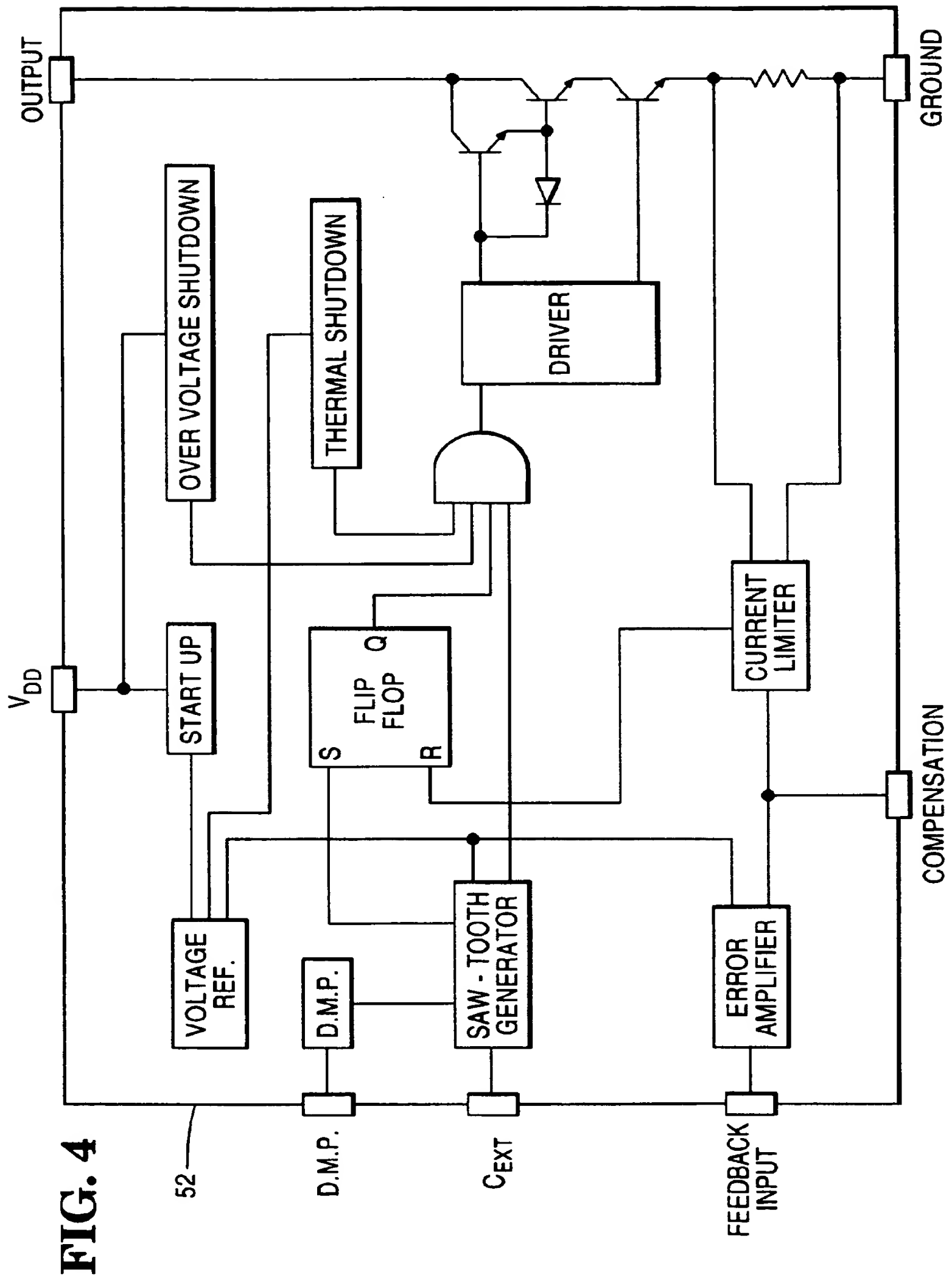
PRIOR ART

FIG. 3





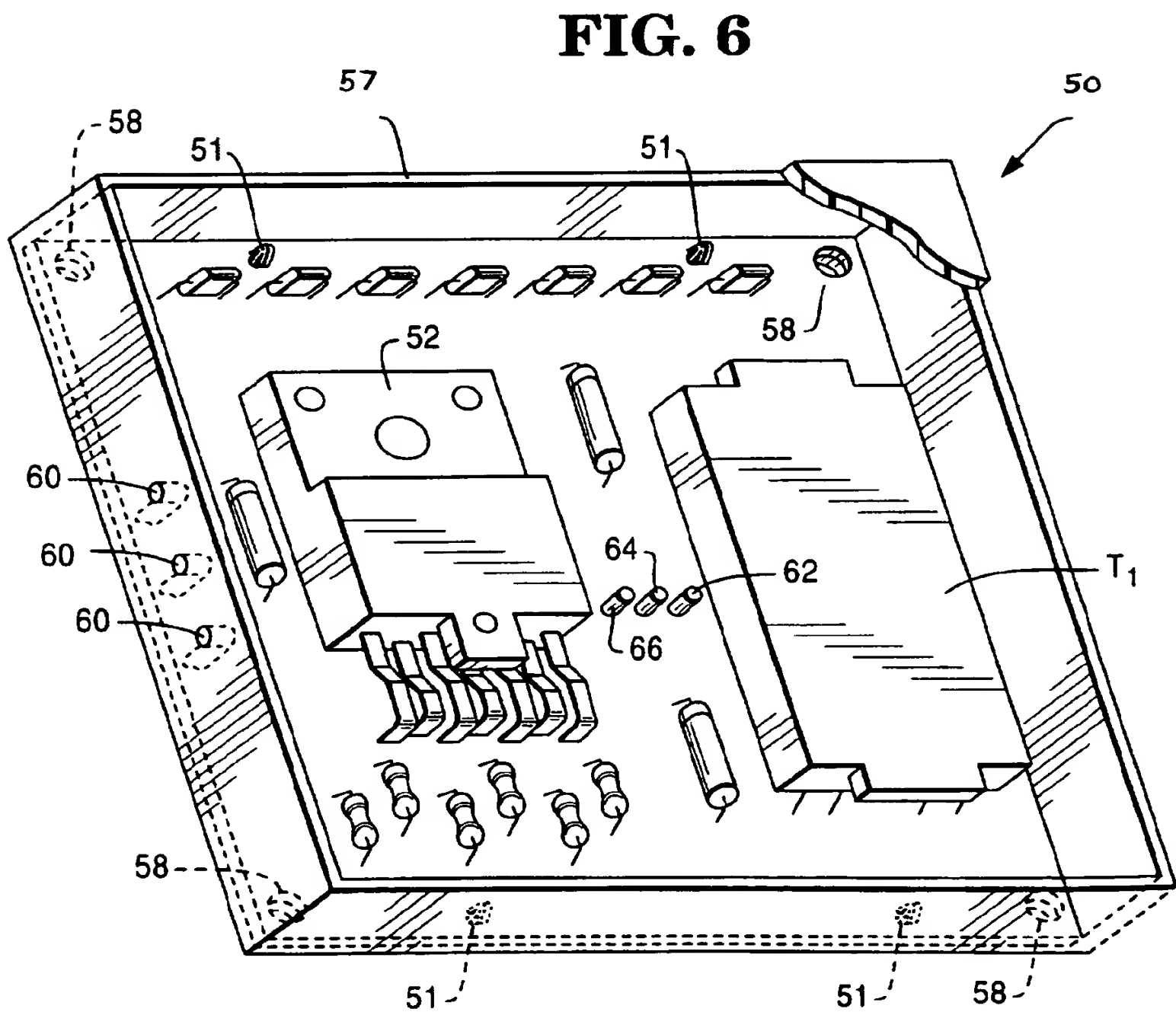
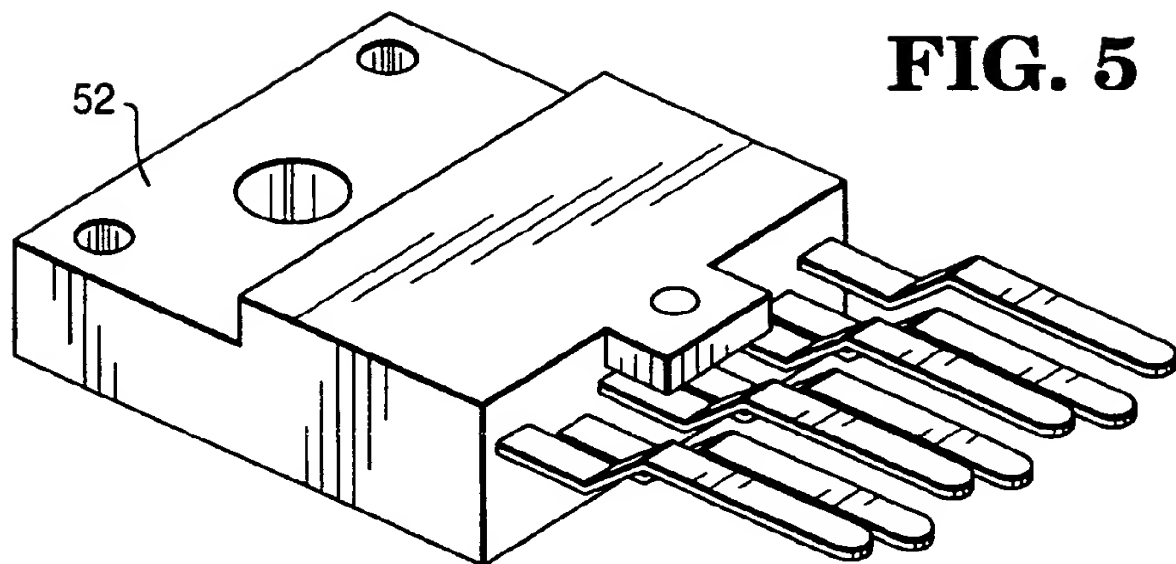


FIG. 7

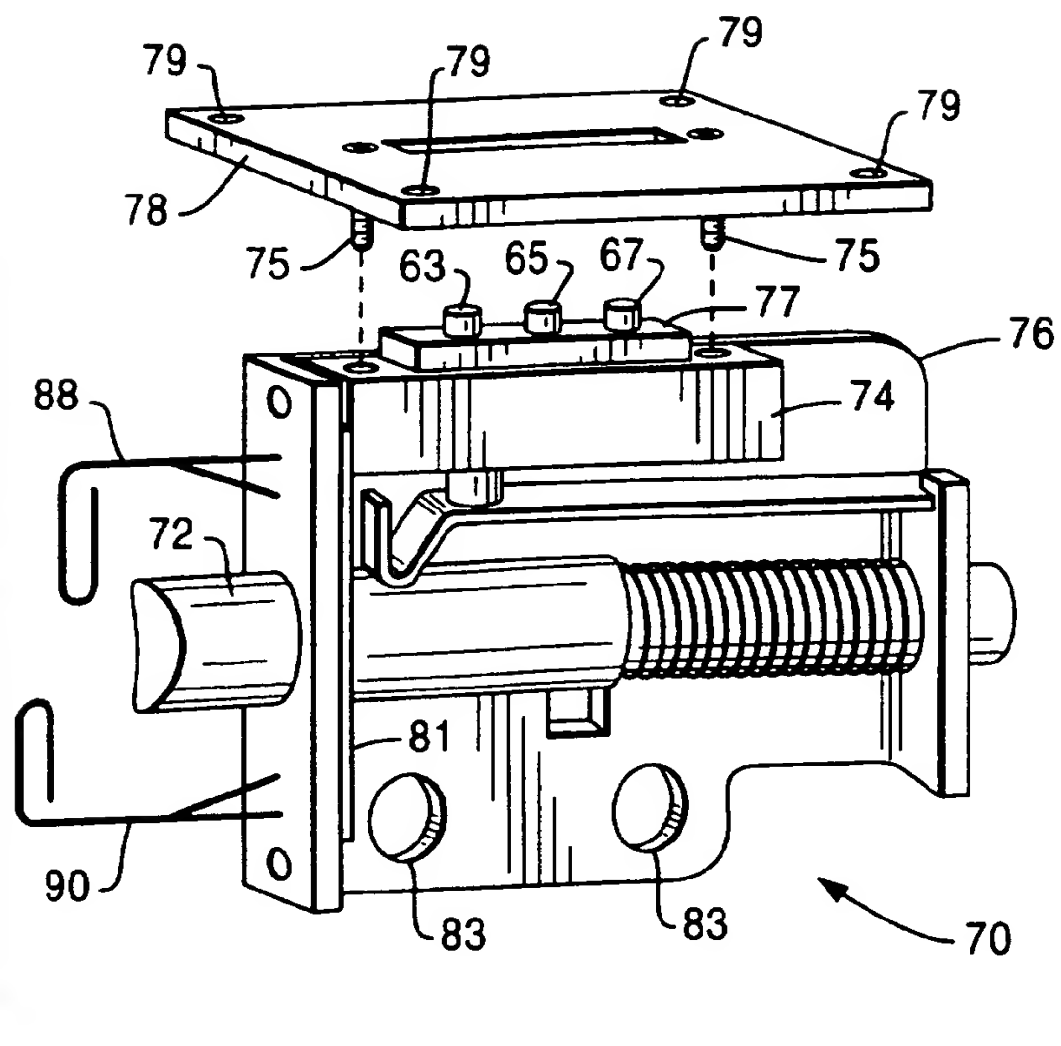


FIG. 8

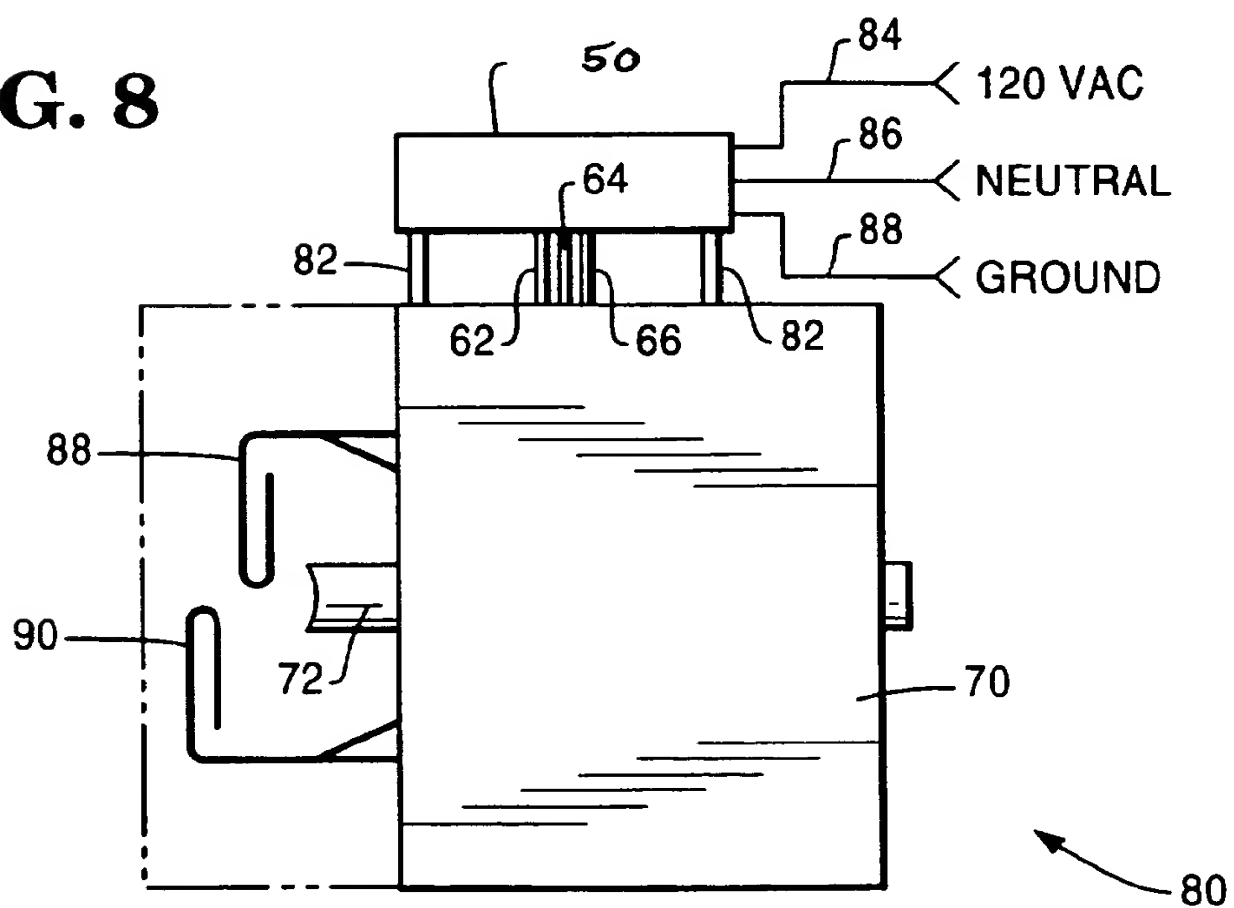


FIG. 9

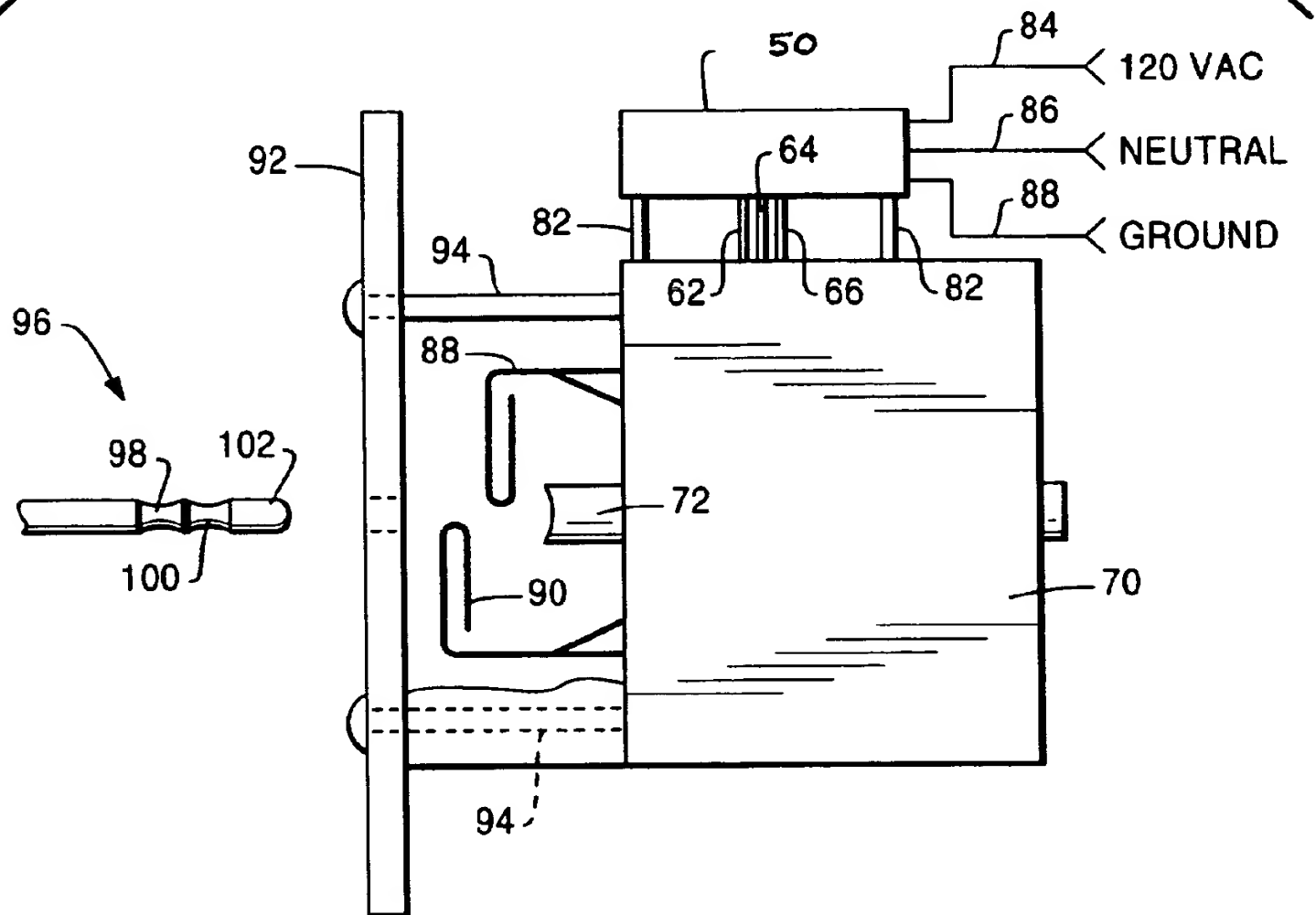


FIG. 10

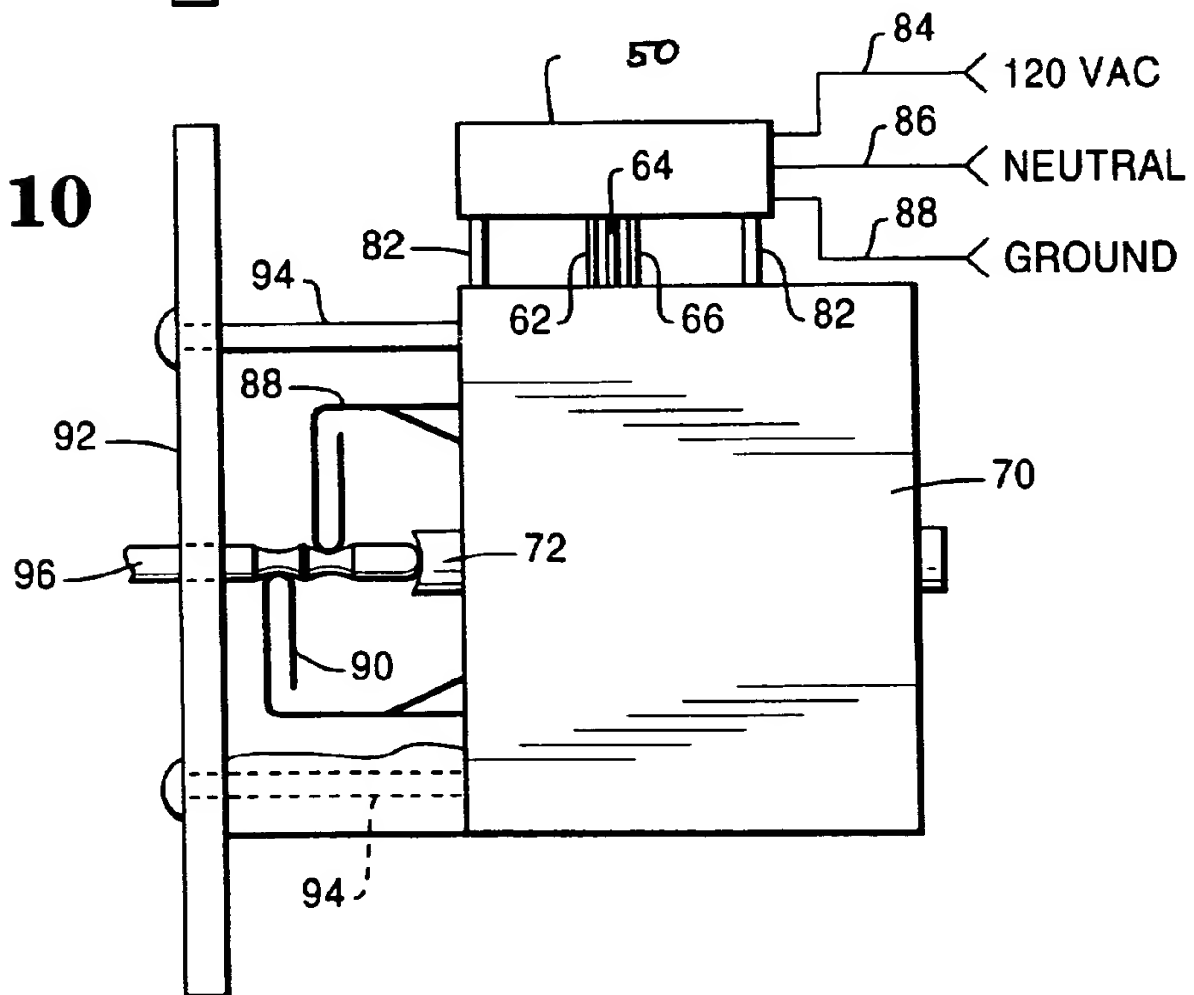


FIG. 11

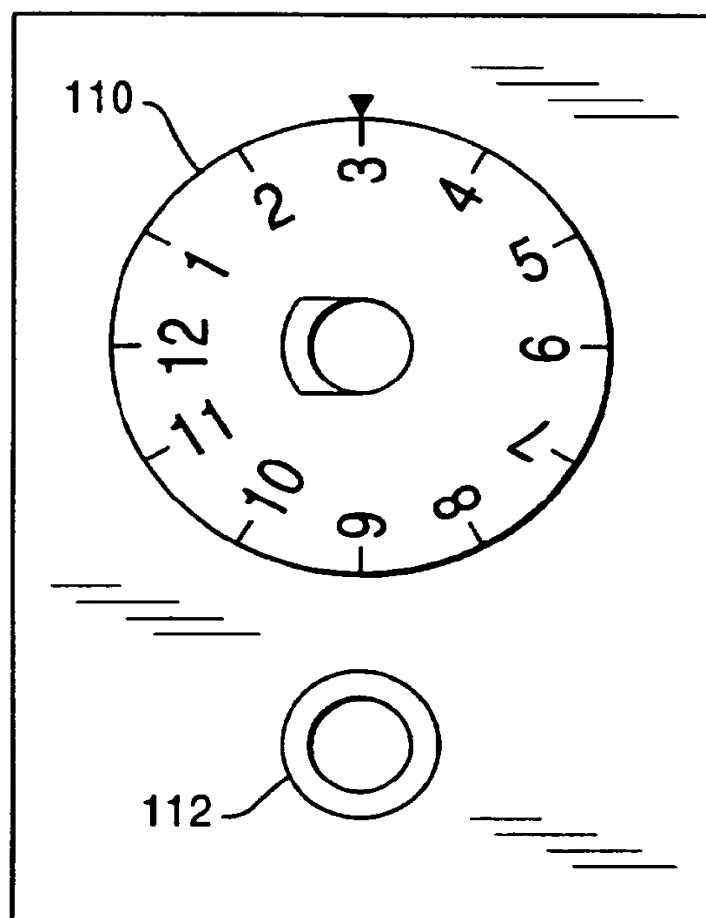


FIG. 12A

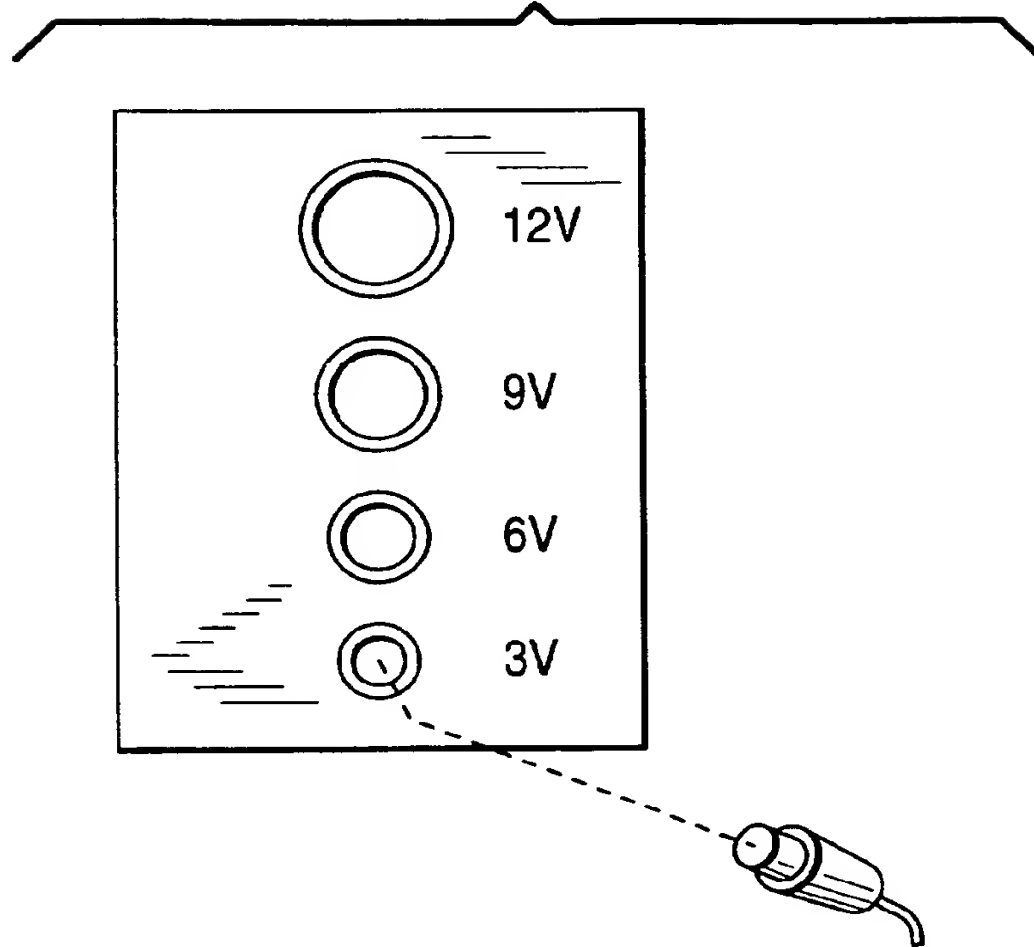


FIG. 12B

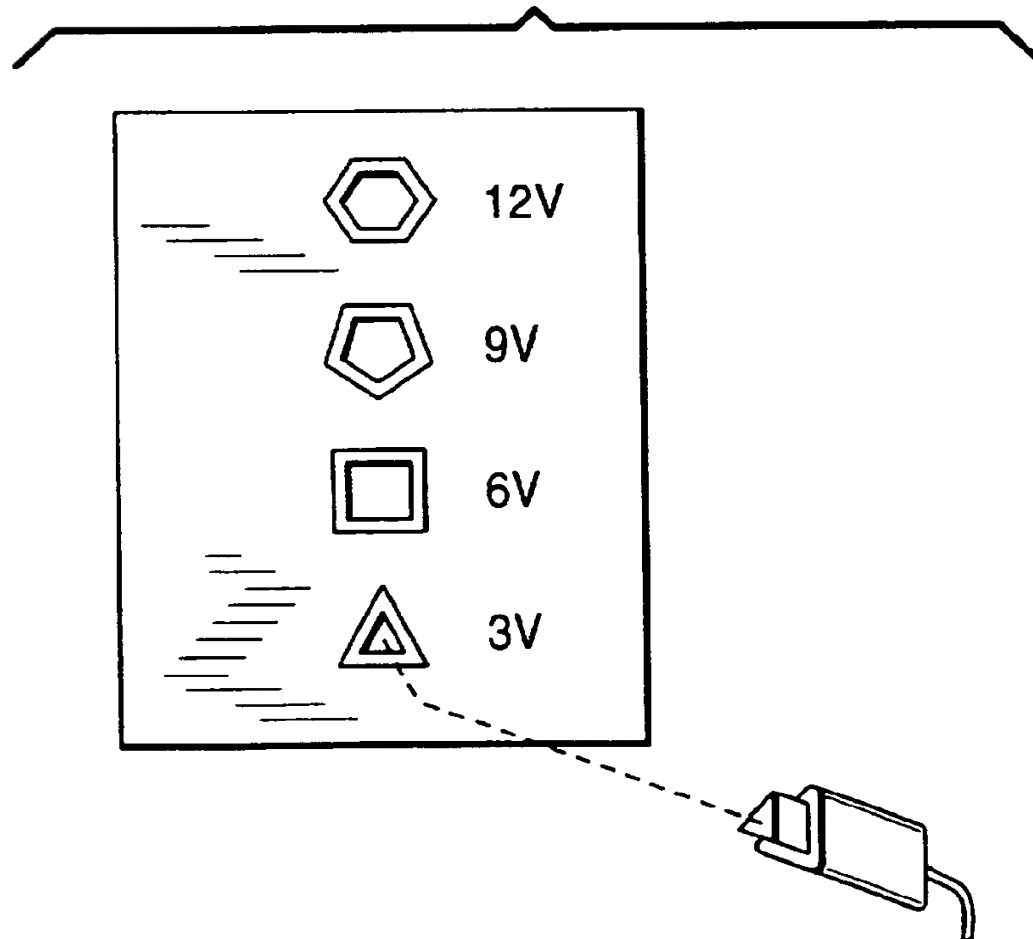


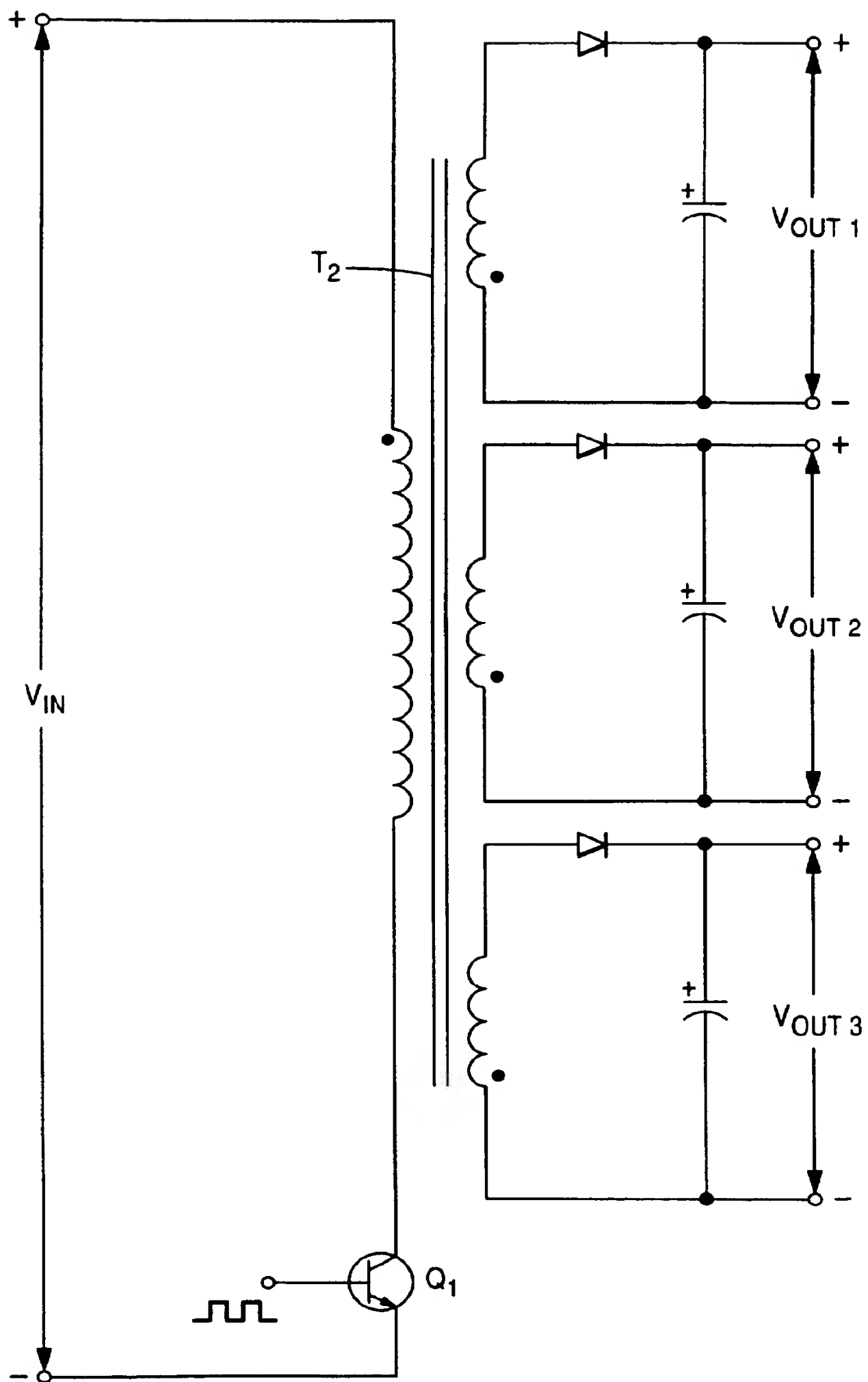
FIG. 13

FIG. 14

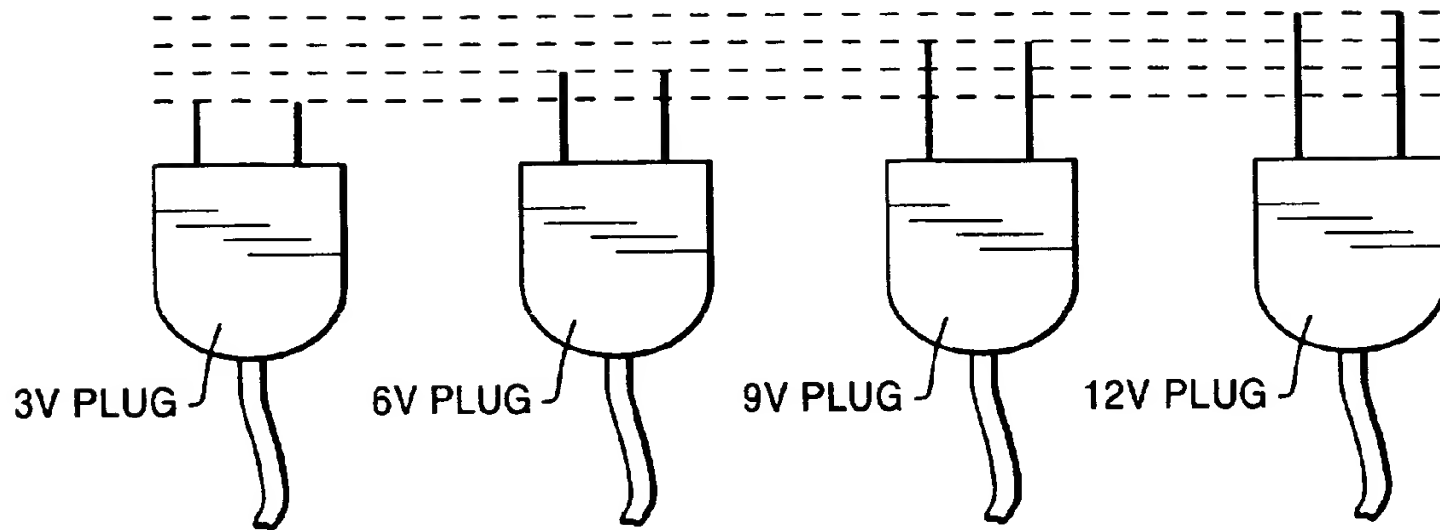


FIG. 15

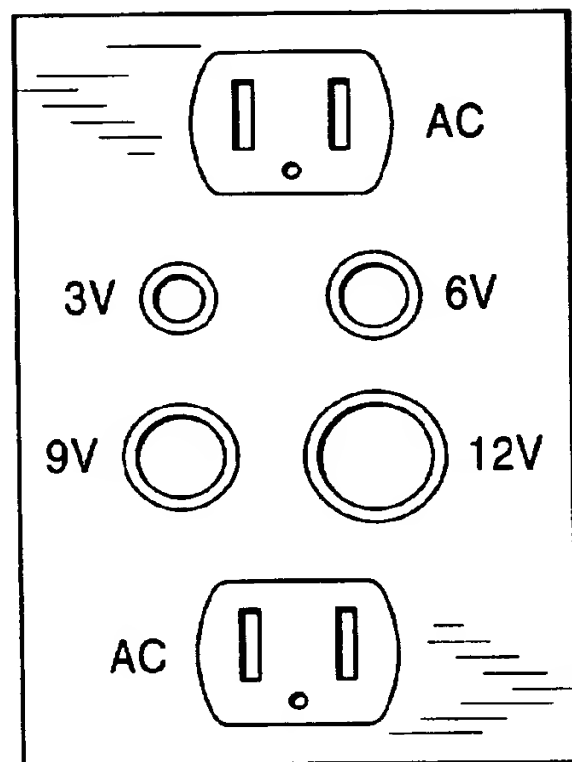


FIG. 16

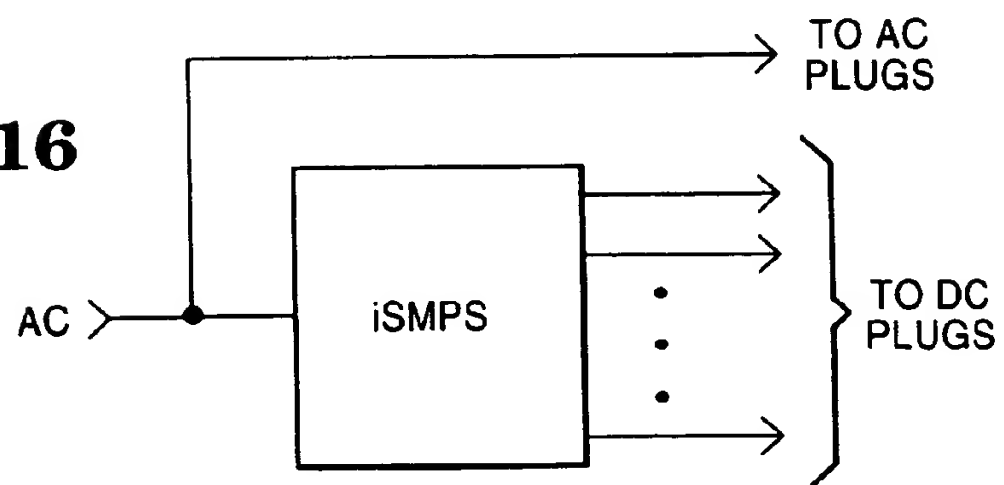


FIG. 17

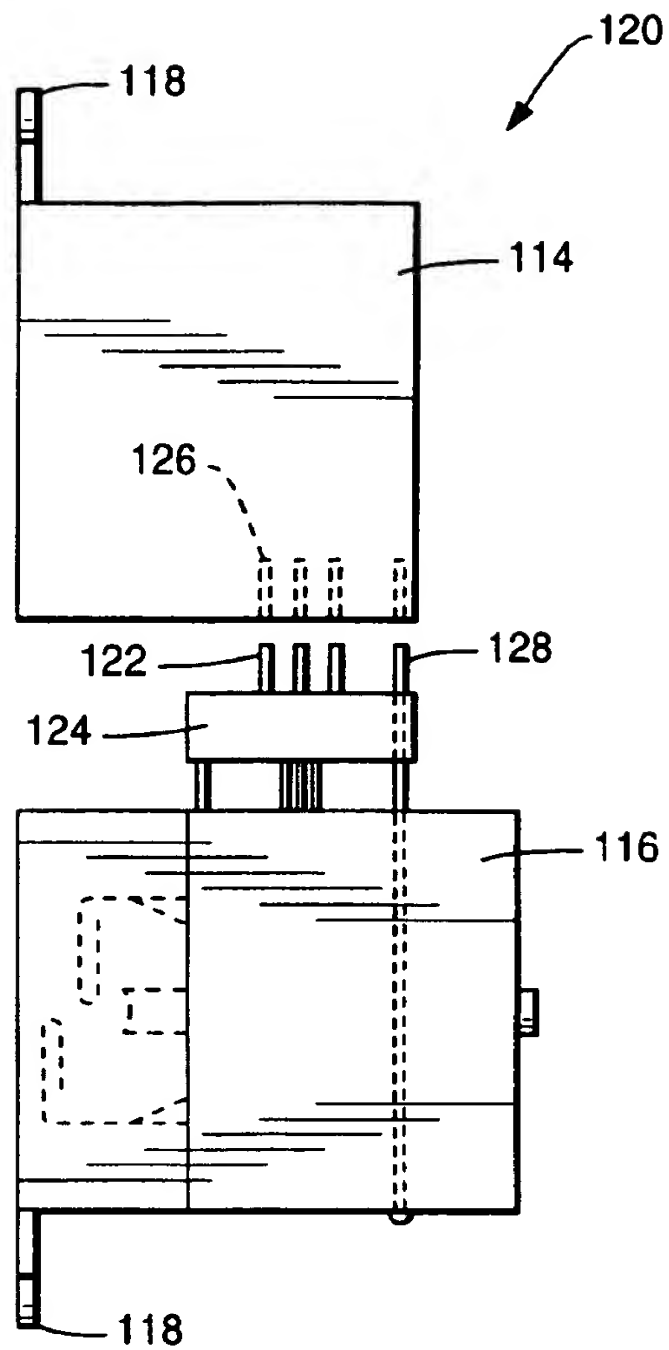


FIG. 18

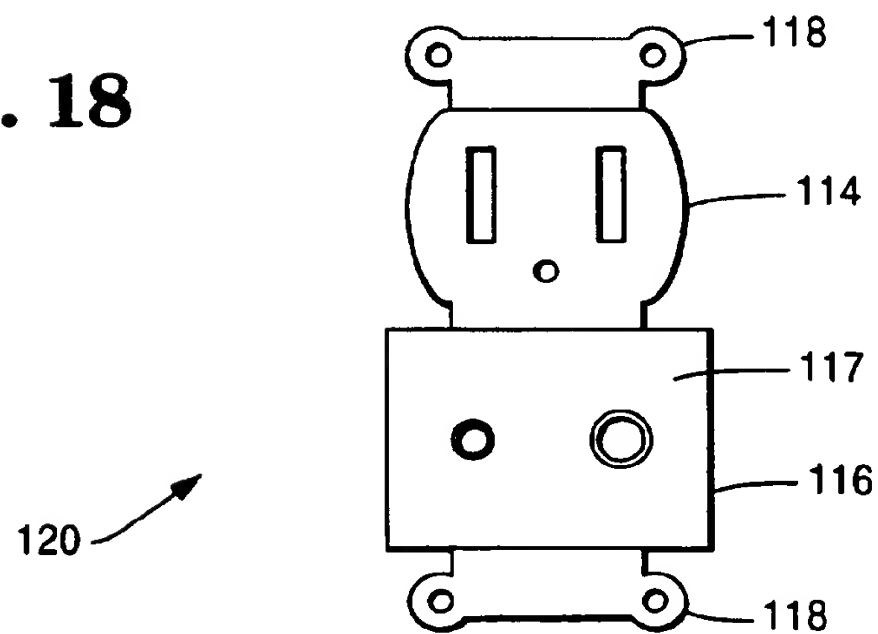


FIG. 19

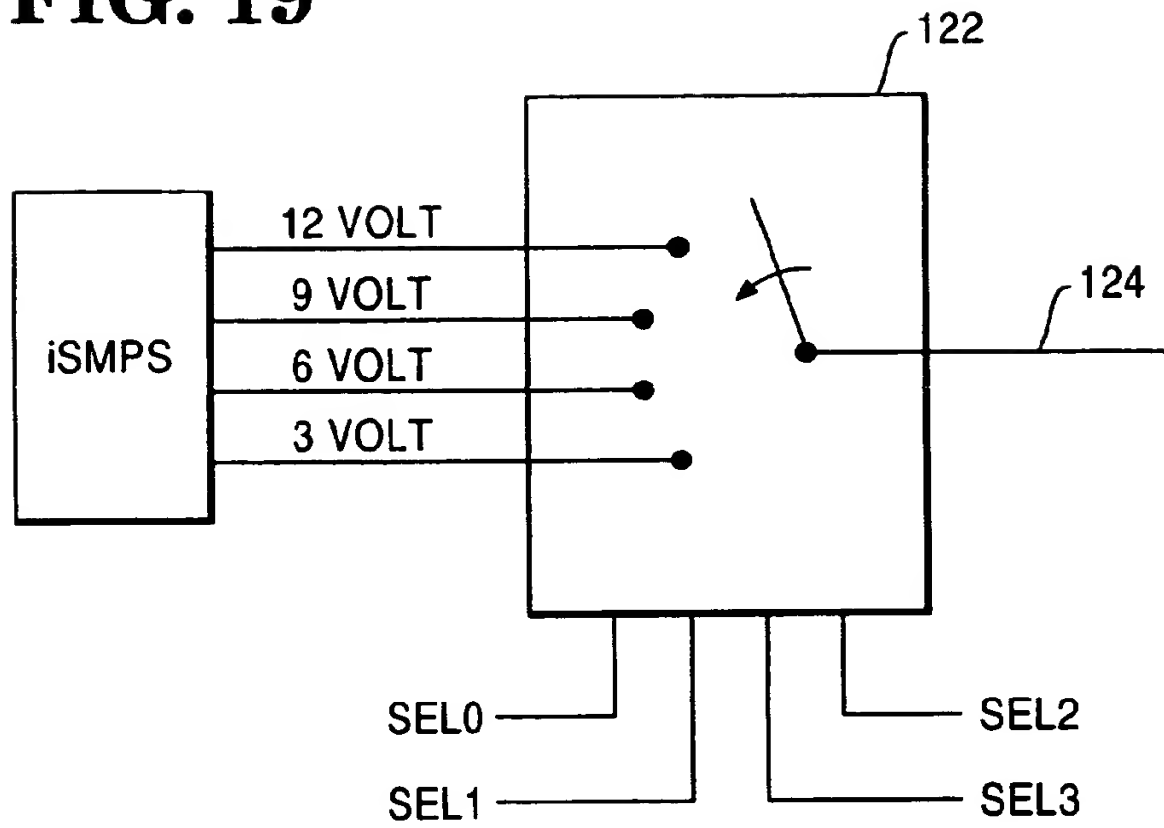


FIG. 20

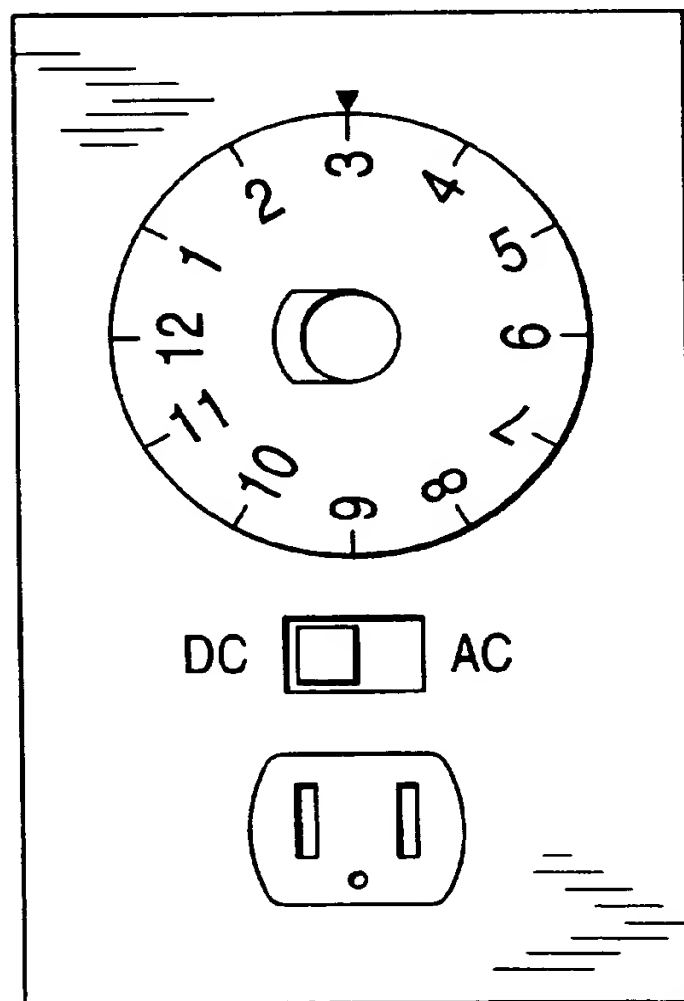


FIG. 21

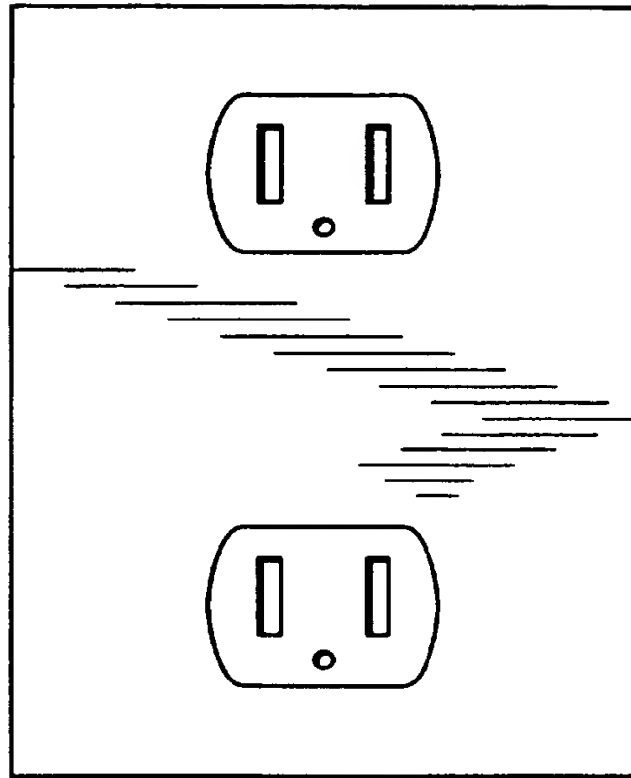
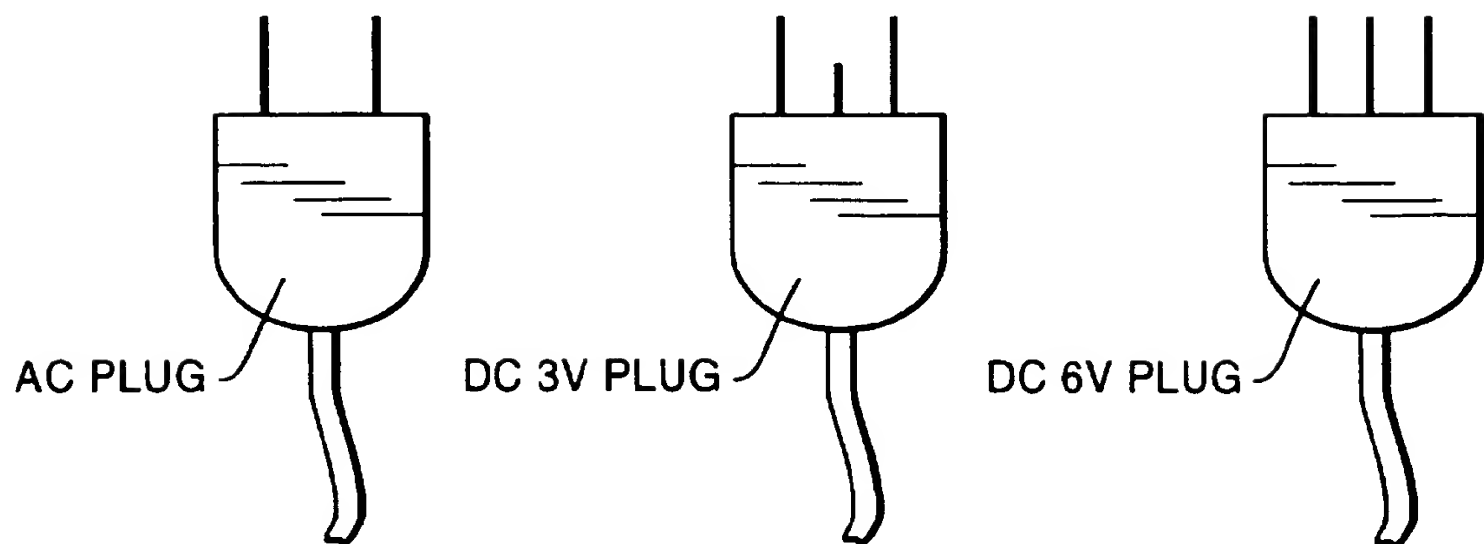


FIG. 22



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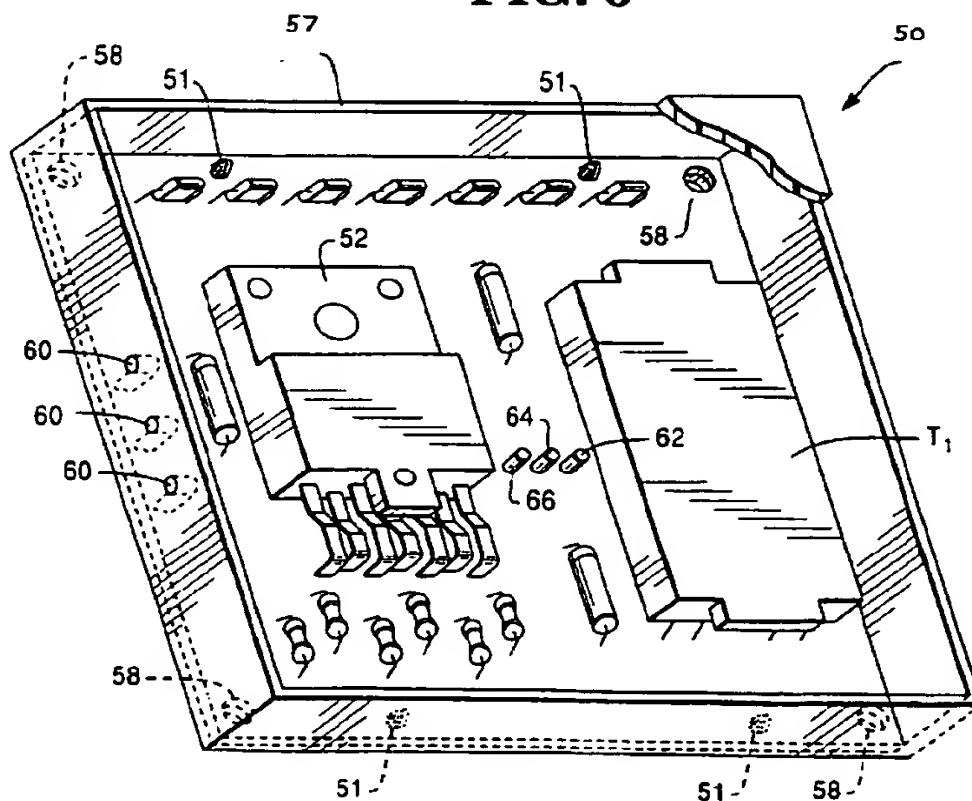
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(54) Power supply outlet

(57) The invention provides for an AC-DC voltage conversion integrated circuit arrangement that integrates all control and protection circuits (52), as well as power transistors, into a single module (50). Passive components, such as the transformer (11) and capaci-

tors (61-66), can comprise relatively very small components, as the switching frequency is in the KHz or MHz range and the arrangement includes one or more integrated switched mode power supply ICs (52) and can be provided in a wall outlet which allows for the provision of one of a plurality of DC voltages therefrom.

FIG. 6





European Patent
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EUROPEAN SEARCH REPORT

Application Number
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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	EP-A-0 409 226 (HITACHI LTD) 23 January 1991 * column 22, line 21 - column 27, line 36; figures 32-41 * * column 28, line 21 - line 36; figure 44 * * column 28, line 46 - column 29, line 41; figures 46,47 *	1-3,5,7-13	H02M3/335 H01R13/66 H01R13/703 H01R17/18
E	WO-A-95 33288 (VATTENFALL AB ;HOLHAMMAR JOERGEN (SE)) 7 December 1995 * page 1, line 1 - page 3, line 19; figure 1 * * page 6, line 11 - line 23; figures 2,3 *	1,2,7,10-13	
P,X	PATENT ABSTRACTS OF JAPAN vol. 95, no. 001 & JP-A-07 015835 (MATSUSHITA SEIKO CO LTD), 17 January 1995, * abstract *	1,10-13	
A	DE-A-31 10 005 (LEHMANN HELGA) 23 September 1982 * abstract; figures 1,2 *	6	TECHNICAL FIELDS SEARCHED (Int.Cl.6) H01R
A	US-A-4 915 639 (COHN STEVEN C ET AL) 10 April 1990 * abstract *	6	
A	US-A-5 281 154 (COMERCI JOSEPH D ET AL) 25 January 1994 * column 1, line 25 - line 49 * * column 3, line 1 - line 64; figures 1-3 *	1,7	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25 July 1996	Examiner Bourbon, R
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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